

Installation of KAMCO BOX (to replace GEMCO BOX)

Switch Number	Function	Degree Setting	CAM
CLS-8	Air Compaction	260	Yellow
		25	Blue
CLS-7	Start Auto Feed	115	Yellow
		278	Blue
CLS-6	Energize Lights	275	Yellow
	with Height Stops	210	Blue
CLS-5	Start and Stop	205	Yellow
	Agitator	165	Blue
CLS-4	Start Vibration	210	Yellow
		90	Blue
CLS-3	Vacant		
CLS-2	Second Stop	118	Yellow
		80	Blue
CLS-1	First Stop and	195	Yellow
	Feed Time	160	Blue

Cam settings shown are starting points only. To control the start of machine operation, adjust the outside cam.

To start sooner move cam clockwise
 To start later move cam counterclockwise



The inside cam will stop machine operation.

With roller on low part of cam, contact (A) is closed and contact (B) is open. With roller on high part of cam, contact (A) is open and contact (B) is closed.

(A) - Normally closed
 (B) - Normally open < Roller on low part of cam

Note: Degree settings are referenced to keyseat (keyway) line of cam box shaft.

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SAFETY BULLETIN

This notice is issued to advise you that some previously accepted shop practices may not be keeping up with changing Federal and State Safety and Health Standards. Your current shop practices may not emphasize the need for proper precautions to insure safe operation and use of machines, tools, automatic loaders and allied equipment and/or warn against the use of certain solvents or other cleaning substances that are now considered unsafe or prohibited by law. Since many shop practices may not reflect current safety practice and procedures, particularly with regard to the safe operation of equipment, it is important that you review your practices to ensure compliance with Federal and State Safety and Health Standards.

IMPORTANT

The operation of any machine or power-operated device can be extremely hazardous unless proper safety precautions are strictly observed. Observe the following safety precautions:

ALWAYS:

- ✓ Be sure proper guarding is in place for all pinch, catch, shear, crush, and nip points.
- ✓ Be sure that all personnel are clear of the equipment before starting it.
- ✓ Be sure the equipment is properly grounded.
- ✓ Turn the main electrical panel off and lock it out in accordance with published lockout/tagout procedures prior to making adjustments, repairs, and maintenance.
- ✓ Wear appropriate protective equipment such as safety glasses, safety shoes, hearing protection, and hard hats.
- ✓ Keep chemical and flammable material away from electrical or operating equipment.
- ✓ Maintain a safe work area that is free from slipping and tripping hazards.
- ✓ Be sure appropriate safety devices are used when providing maintenance and repairs to all equipment.
- ✓ Exceed the rated capacity of a machine or tool.

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NEVER:

- ✓ Modify machinery in any way without prior written approval of the Besser Engineering Department.
- ✓ Operate equipment unless proper maintenance has been regularly performed.
- ✓ Operate any equipment if unusual or excessive noise or vibration occurs.
- ✓ Operate any equipment while any part of the body is in the proximity of potentially hazardous areas.
- ✓ Use any toxic flammable substance as a solvent cleaner.
- ✓ Allow the operation or repair of equipment by untrained personnel.
- ✓ Climb or stand on equipment when it is in operation.

It is important that you review Federal and State Safety and Health Standards on a continual basis. All shop supervisors, maintenance personnel, machine operators, tool operators, and any other person involved in the setup, operation, maintenance, repair or adjustment of Besser-built equipment should read and understand this bulletin and Federal and State Safety and Health Standards on which this bulletin is based.